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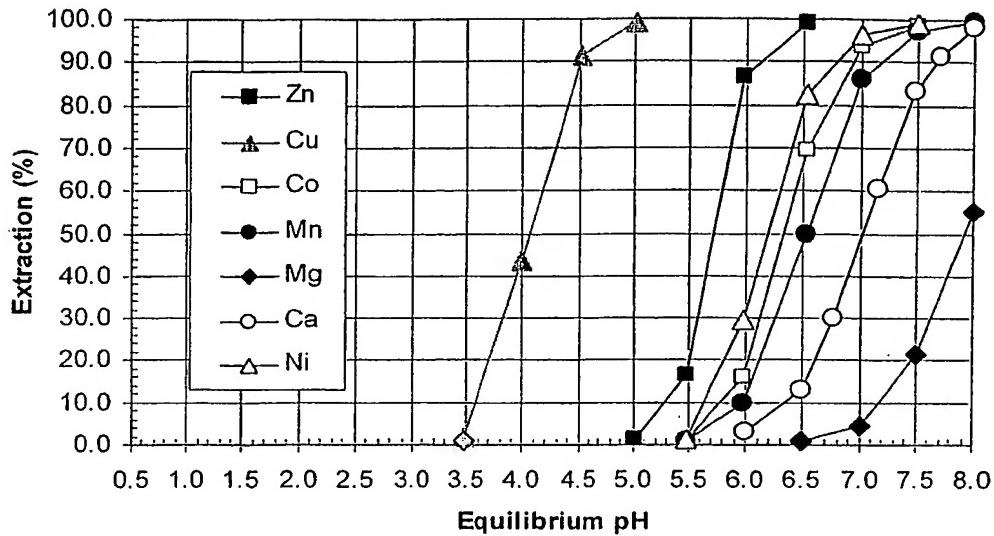


Figure 1

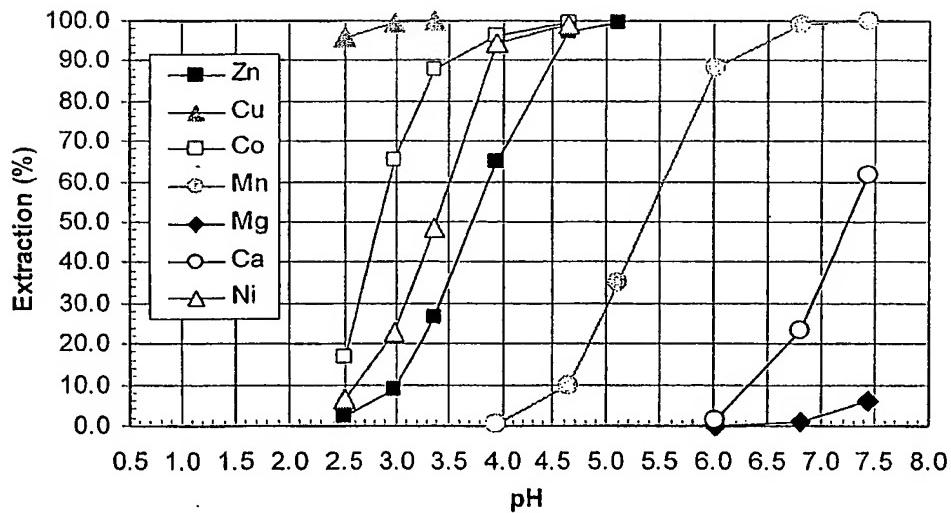


Figure 2

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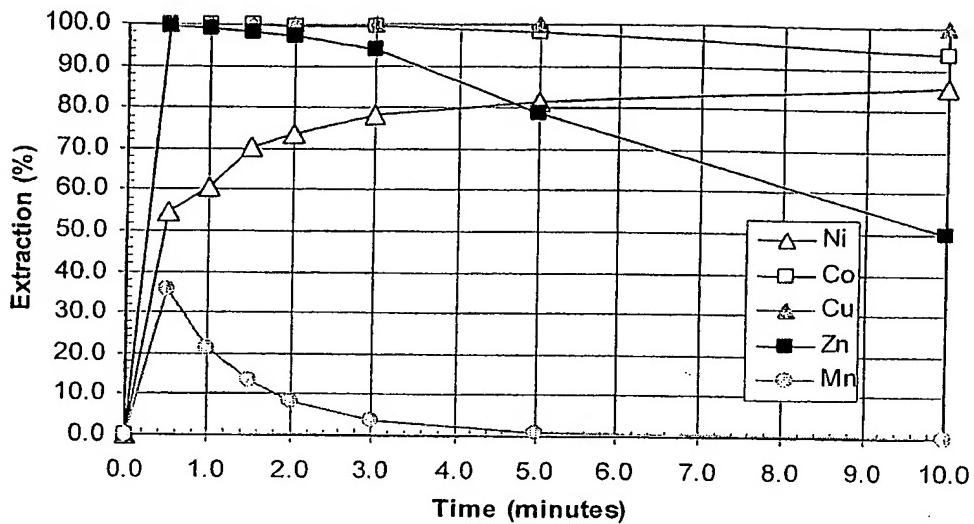


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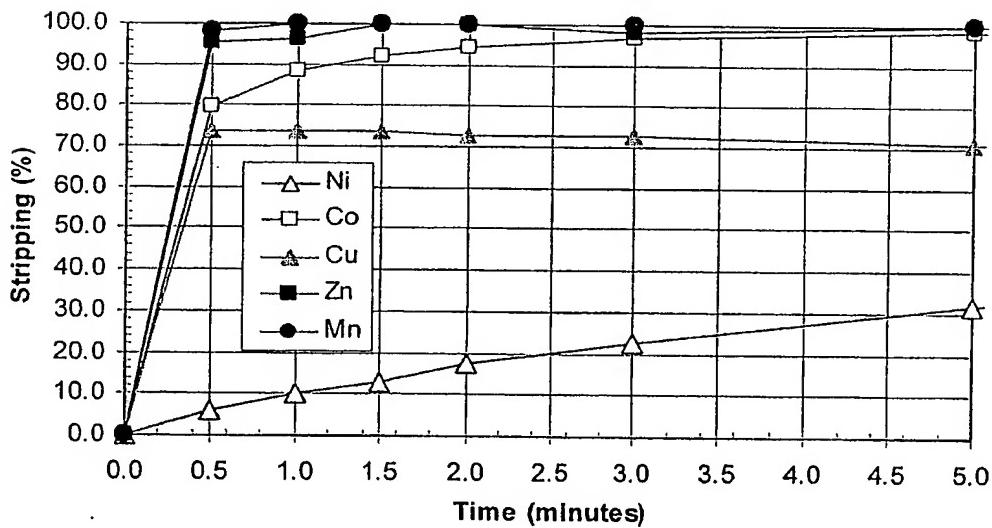


Figure 4

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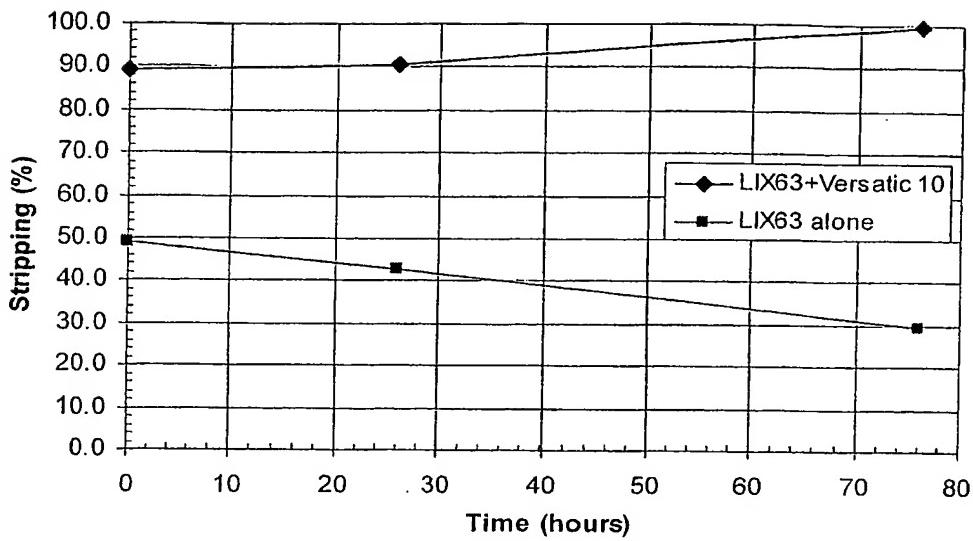


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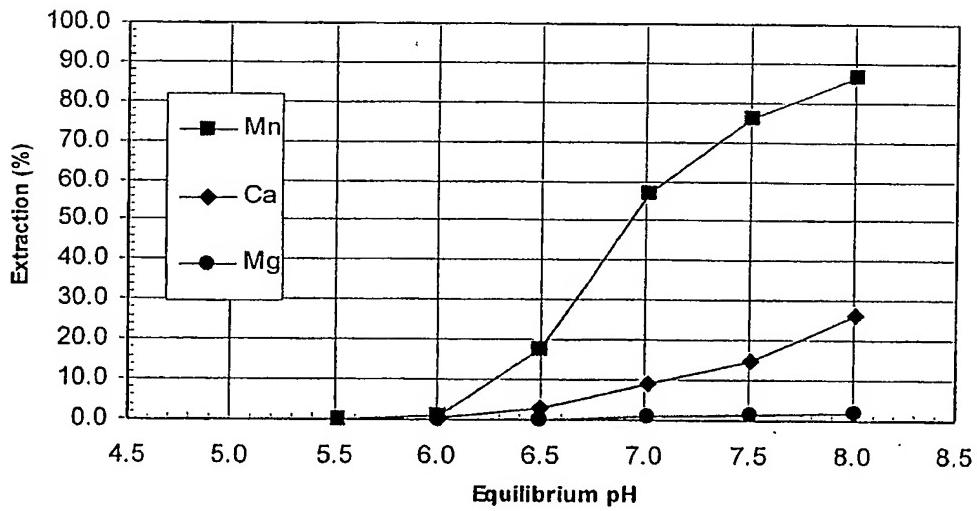


Figure 6

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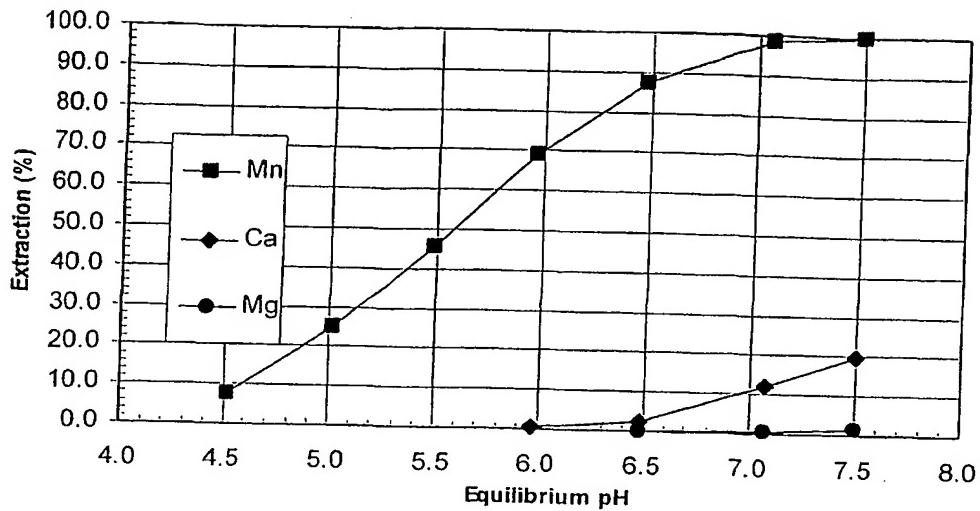


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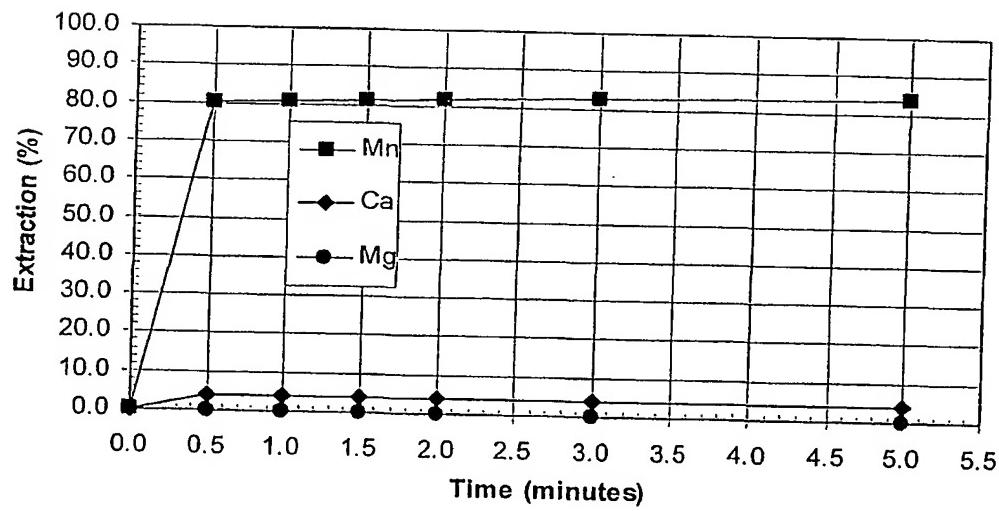


Figure 8

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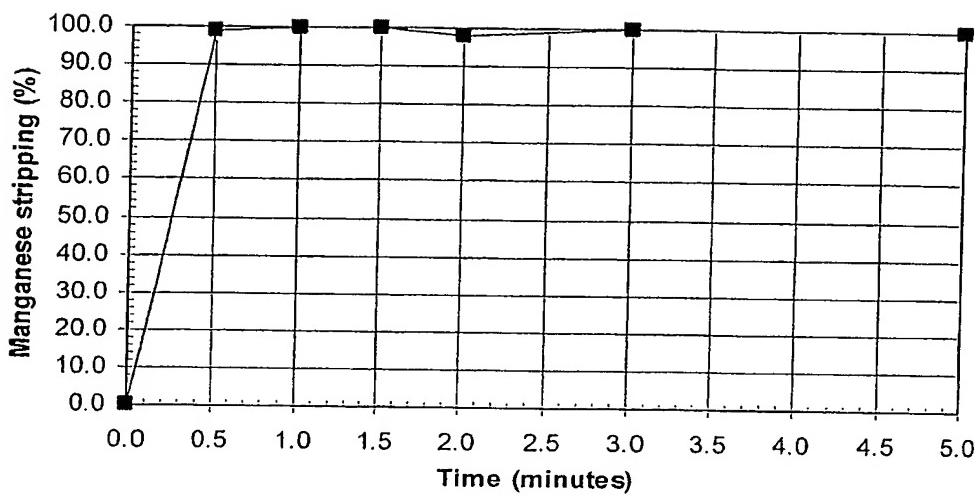


Figure 9

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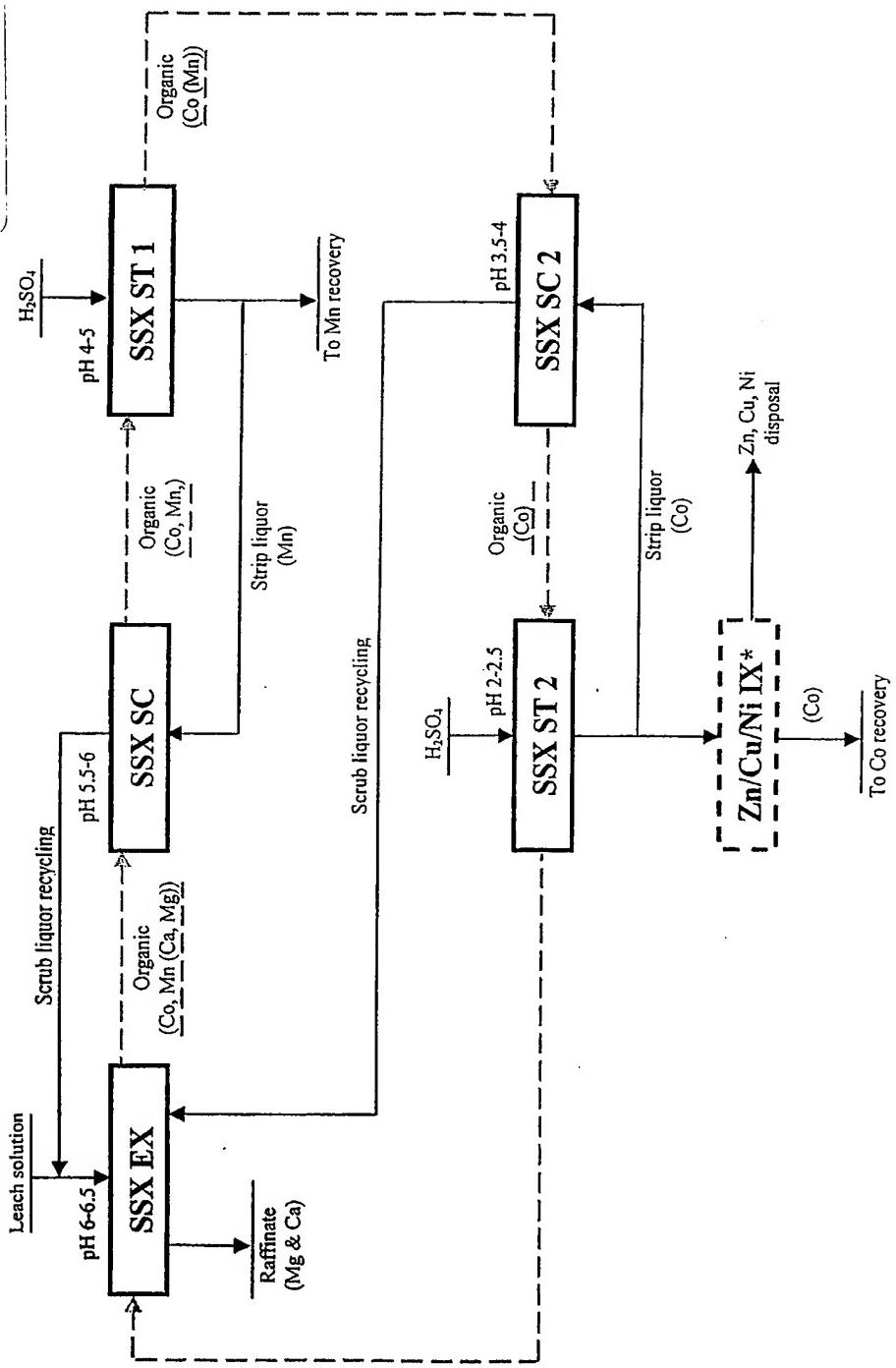


Figure 10

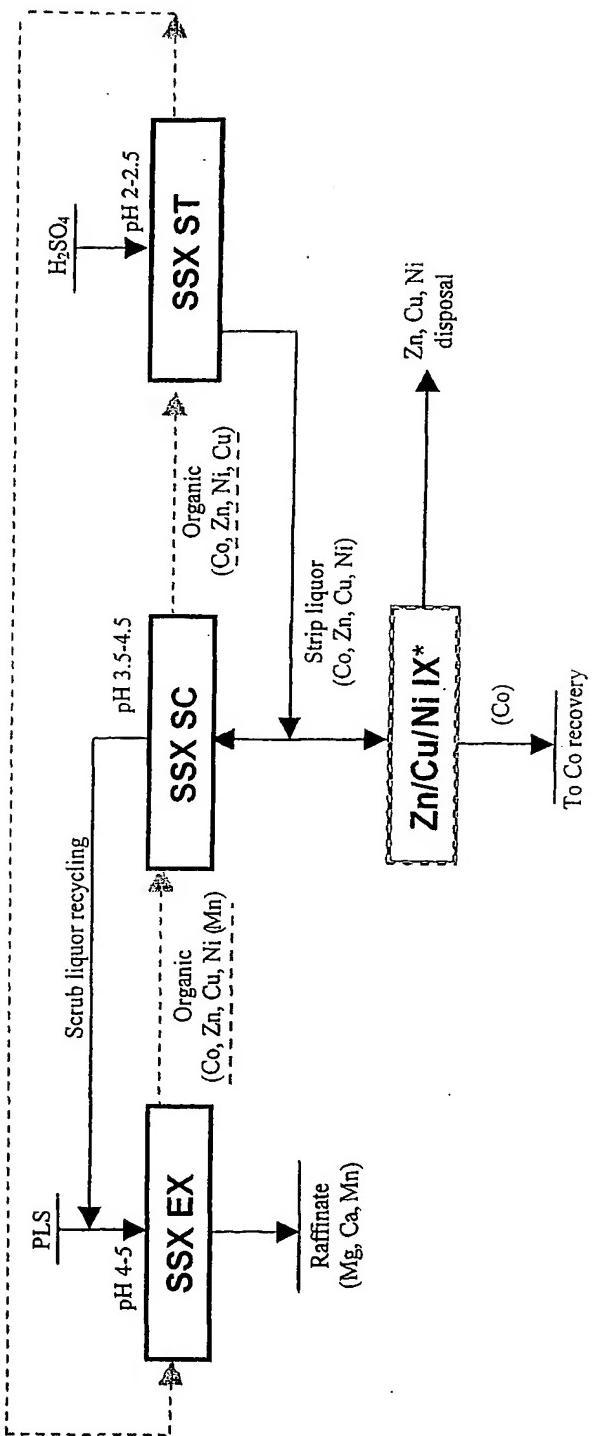


Figure 11

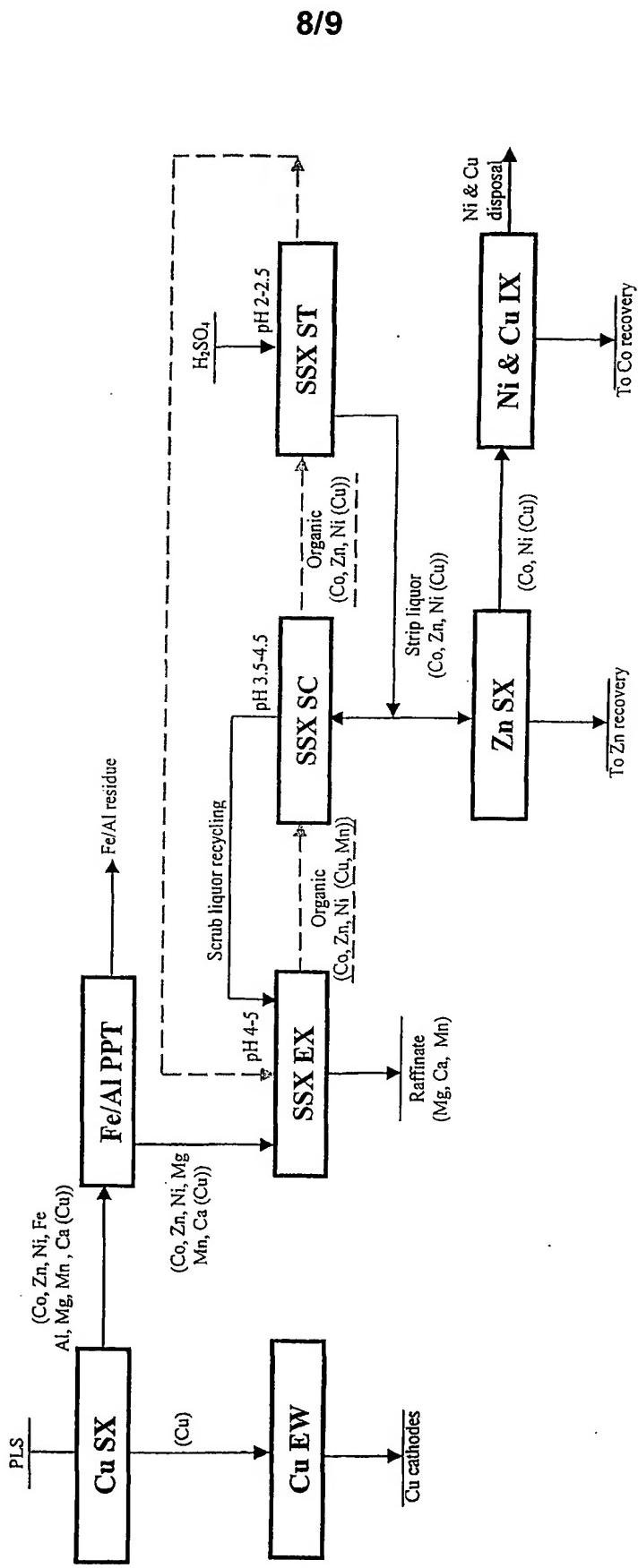


Figure 12

Inventor: CHENG et al.
Docket No: 03164.0204USWO
Title: SOLVENT EXTRACTION PROCESS FOR SEPARATING COBALT AND/OR
MANGANESE FROM IMPURITIES IN LEACH SOLUTIONS
Attorney Name: Brian H. Batzli
Phone No.: 612.336.4755
Sheet 9 of 9

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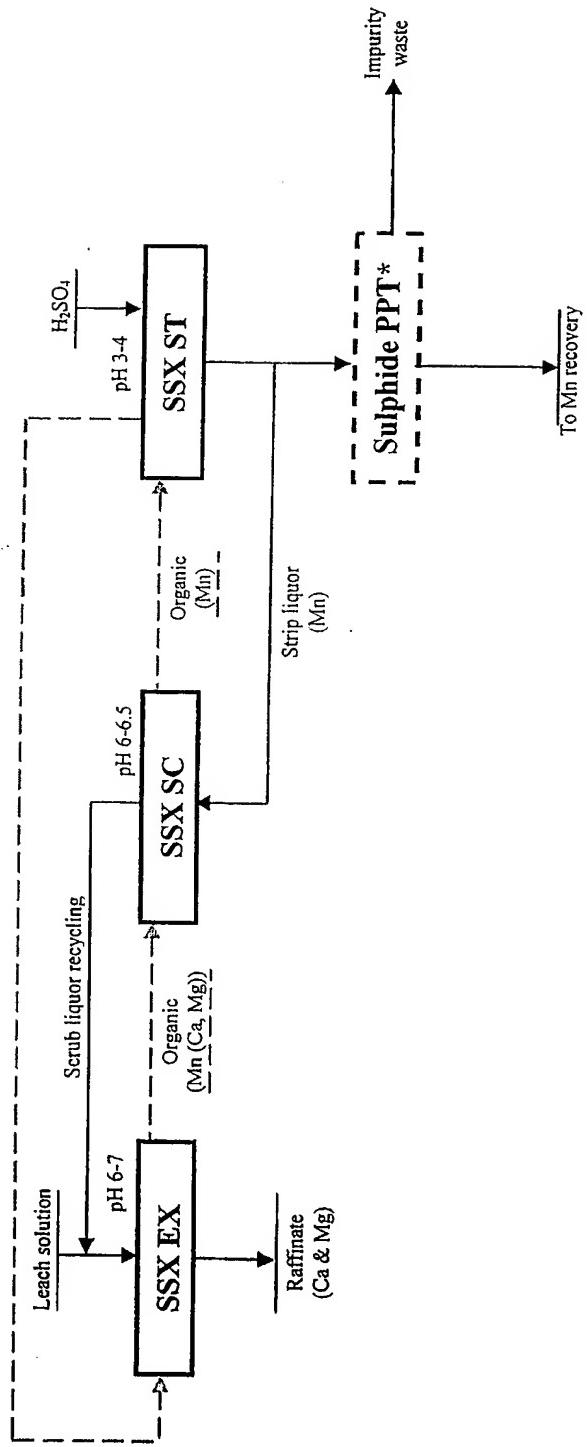


Figure 13